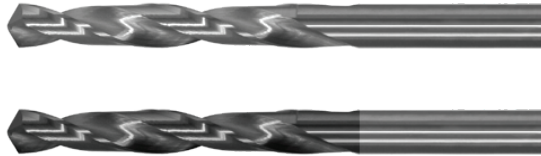


Tool Series 204:
Solid Carbide Jobber Length Drills, 25° Helix, 118° Split Point, Metric Sizes ! !


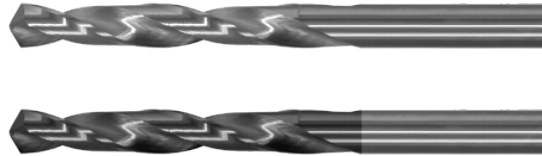
Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
204-0053	204-0053-R	5.3	0.2087	75	44
204-0054	204-0054-R	5.4	0.2126	75	44
204-0055	204-0055-R	5.5	0.2165	75	44
204-0056	204-0056-R	5.6	0.2205	75	44
204-0057	204-0057-R	5.7	0.2244	75	44
204-0058	204-0058-R	5.8	0.2283	82	50
204-0059	204-0059-R	5.9	0.2323	82	50
204-0060	204-0060-R	6.0	0.2362	82	50
204-0061	204-0061-R	6.1	0.2402	82	50
204-0062	204-0062-R	6.2	0.2441	82	50
204-0063	204-0063-R	6.3	0.2480	82	50
204-0064	204-0064-R	6.4	0.2520	82	50
204-0065	204-0065-R	6.5	0.2559	82	50
204-0070	204-0070-R	7.0	0.2756	89	54
204-0075	204-0075-R	7.5	0.2953	95	60
204-0080	204-0080-R	8.0	0.3150	95	60
204-0085	204-0085-R	8.5	0.3346	100	63
204-0090	204-0090-R	9.0	0.3543	100	70
204-0095	204-0095-R	9.5	0.3740	108	70
204-0100	204-0100-R	10.0	0.3937	114	73
204-0105	204-0105-R	10.5	0.4134	114	73
204-0110	204-0110-R	11.0	0.4331	114	73
204-0115	204-0115-R	11.5	0.4528	120	76
204-0120	204-0120-R	12.0	0.4724	120	76

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Tool Series 204:

Solid Carbide Jobber Length Drills, 25° Helix, 118° Split Point, Metric Sizes ! !



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
204-0030	204-0030-R	3.0	0.1181	57	32
204-0031	204-0031-R	3.1	0.1220	57	32
204-0032	204-0032-R	3.2	0.1260	57	32
204-0033	204-0033-R	3.3	0.1299	57	32
204-0034	204-0034-R	3.4	0.1339	63	35
204-0035	204-0035-R	3.5	0.1378	63	35
204-0036	204-0036-R	3.6	0.1417	63	35
204-0037	204-0037-R	3.7	0.1457	63	35
204-0038	204-0038-R	3.8	0.1496	63	35
204-0039	204-0039-R	3.9	0.1535	63	35
204-0040	204-0040-R	4.0	0.1575	63	35
204-0041	204-0041-R	4.1	0.1614	63	35
204-0042	204-0042-R	4.2	0.1654	70	41
204-0043	204-0043-R	4.3	0.1693	70	41
204-0044	204-0044-R	4.4	0.1732	70	41
204-0045	204-0045-R	4.5	0.1772	70	41
204-0046	204-0046-R	4.6	0.1811	70	41
204-0047	204-0047-R	4.7	0.1850	70	41
204-0048	204-0048-R	4.8	0.1890	70	41
204-0049	204-0049-R	4.9	0.1929	70	41
204-0050	204-0050-R	5.0	0.1969	75	44
204-0051	204-0051-R	5.1	0.2008	75	44
204-0052	204-0052-R	5.2	0.2047	75	44

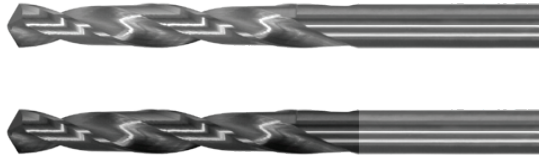
(Cutting diameter sizes 5.3 to 12.0 are continued on the next page)

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Tool Series 204:

Solid Carbide Jobber Length Drills, 25° Helix, 118° Split Point, Metric Sizes ! !



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
204-0007	204-0007-R	0.7	0.0276	31	12
204-0008	204-0008-R	0.8	0.0315	31	12
204-0009	204-0009-R	0.9	0.0354	38	16
204-0010	204-0010-R	1.0	0.0394	38	16
204-0011	204-0011-R	1.1	0.0433	38	19
204-0012	204-0012-R	1.2	0.0472	38	19
204-0013	204-0013-R	1.3	0.0512	38	19
204-0014	204-0014-R	1.4	0.0551	38	19
204-0015	204-0015-R	1.5	0.0591	38	19
204-0016	204-0016-R	1.6	0.0630	38	19
204-0017	204-0017-R	1.7	0.0669	38	19
204-0018	204-0018-R	1.8	0.0709	44	22
204-0019	204-0019-R	1.9	0.0748	44	22
204-0020	204-0020-R	2.0	0.0787	44	22
204-0021	204-0021-R	2.1	0.0827	44	22
204-0022	204-0022-R	2.2	0.0866	50	25
204-0023	204-0023-R	2.3	0.0906	50	25
204-0024	204-0024-R	2.4	0.0945	50	25
204-0025	204-0025-R	2.5	0.0984	50	25
204-0026	204-0026-R	2.6	0.1024	57	32
204-0027	204-0027-R	2.7	0.1063	57	32
204-0028	204-0028-R	2.8	0.1102	57	32
204-0029	204-0029-R	2.9	0.1142	57	32

(Cutting diameter sizes 3.0 to 5.2 are continued on the next page)

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