

**Tool Series 212:!**

**Solid Carbide Slow Spiral / Stub Length Drills, 15° Helix, 135° Split Point, Wire Sizes!**



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
212-0400	212-0400-R	60	.0400	1-1/2	1/2
212-0410	212-0410-R	59	.0410	1-1/2	1/2
212-0420	212-0420-R	58	.0420	1-1/2	1/2
212-0430	212-0430-R	57	.0430	1-1/2	1/2
212-0465	212-0465-R	56	.0465	1-1/2	1/2
212-0520	212-0520-R	55	.0520	1-1/2	1/2
212-0550	212-0550-R	54	.0550	1-1/2	1/2
212-0595	212-0595-R	53	.0595	1-1/2	1/2
212-0635	212-0635-R	52	.0635	1-11/16	11/16
212-0670	212-0670-R	51	.0670	1-11/16	11/16
212-0700	212-0700-R	50	.0700	1-11/16	11/16
212-0730	212-0730-R	49	.0730	1-11/16	11/16
212-0760	212-0760-R	48	.0760	1-11/16	11/16
212-0785	212-0785-R	47	.0785	1-3/4	3/4
212-0810	212-0810-R	46	.0810	1-3/4	3/4
212-0820	212-0820-R	45	.0820	1-3/4	3/4
212-0860	212-0860-R	44	.0860	1-3/4	3/4
212-0890	212-0890-R	43	.0890	1-3/4	3/4
212-0935	212-0935-R	42	.0935	1-3/4	3/4
212-0960	212-0960-R	41	.0960	1-13/16	13/16

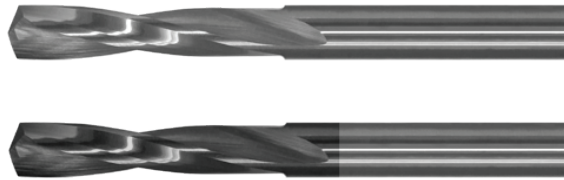
(Cutting diameter sizes 40 to 21 are continued on the next page)

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Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
212-0980	212-0980-R	40	.0980	1-13/16	13/16
212-0995	212-0995-R	39	.0995	1-13/16	13/16
212-1015	212-1015-R	38	.1015	1-13/16	13/16
212-1040	212-1040-R	37	.1040	1-13/16	13/16
212-1065	212-1065-R	36	.1065	1-13/16	13/16
212-1100	212-1100-R	35	.1100	1-7/8	7/8
212-1110	212-1110-R	34	.1110	1-7/8	7/8
212-1130	212-1130-R	33	.1130	1-7/8	7/8
212-1160	212-1160-R	32	.1160	1-7/8	7/8
212-1200	212-1200-R	31	.1200	1-7/8	7/8
212-1285	212-1285-R	30	.1285	1-15/16	15/16
212-1360	212-1360-R	29	.1360	1-15/16	15/16
212-1405	212-1405-R	28	.1405	1-15/16	15/16
212-1440	212-1440-R	27	.1440	2-1/16	1
212-1470	212-1470-R	26	.1470	2-1/16	1
212-1495	212-1495-R	25	.1495	2-1/16	1
212-1520	212-1520-R	24	.1520	2-1/16	1
212-1540	212-1540-R	23	.1540	2-1/16	1
212-1570	212-1570-R	22	.1570	2-1/8	1-1/16
212-1590	212-1590-R	21	.1590	2-1/8	1-1/16

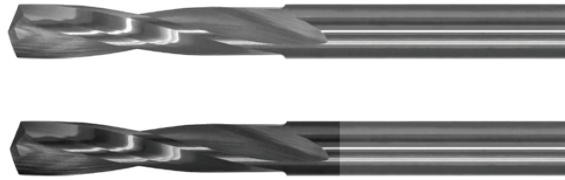
(Cutting diameter sizes 20 to 1 are continued on the next page)

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Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
212-1610	212-1610-R	20	.1610	2-1/8	1-1/16
212-1660	212-1660-R	19	.1660	2-1/8	1-1/16
212-1695	212-1695-R	18	.1695	2-1/8	1-1/16
212-1730	212-1730-R	17	.1730	2-3/16	1-1/8
212-1770	212-1770-R	16	.1770	2-3/16	1-1/8
212-1800	212-1800-R	15	.1800	2-3/16	1-1/8
212-1820	212-1820-R	14	.1820	2-3/16	1-1/8
212-1850	212-1850-R	13	.1850	2-3/16	1-1/8
212-1890	212-1890-R	12	.1890	2-1/4	1-3/16
212-1910	212-1910-R	11	.1910	2-1/4	1-3/16
212-1935	212-1935-R	10	.1935	2-1/4	1-3/16
212-1960	212-1960-R	9	.1960	2-1/4	1-3/16
212-1990	212-1990-R	8	.1990	2-1/4	1-3/16
212-2010	212-2010-R	7	.2010	2-1/4	1-3/16
212-2040	212-2040-R	6	.2040	2-3/8	1-1/4
212-2055	212-2055-R	5	.2055	2-3/8	1-1/4
212-2090	212-2090-R	4	.2090	2-3/8	1-1/4
212-2130	212-2130-R	3	.2130	2-3/8	1-1/4
212-2210	212-2210-R	2	.2210	2-7/16	1-5/16
212-2280	212-2280-R	1	.2280	2-7/16	1-5/16

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