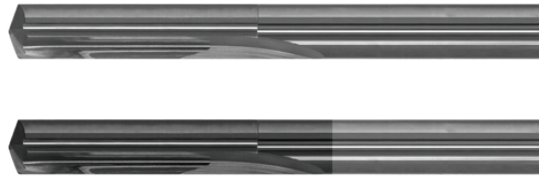


Tool Series 222:! Solid Straight Flute Drills, 140° Notched Point, Wire Sizes



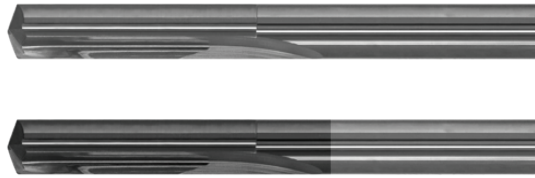
Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
222-0400	222-0400-R	60	.0400	1-1/2	1/2
222-0410	222-0410-R	59	.0410	1-1/2	1/2
222-0420	222-0420-R	58	.0420	1-1/2	1/2
222-0430	222-0430-R	57	.0430	1-1/2	1/2
222-0465	222-0465-R	56	.0465	1-1/2	1/2
222-0520	222-0520-R	55	.0520	1-1/2	1/2
222-0550	222-0550-R	54	.0550	1-1/2	1/2
222-0595	222-0595-R	53	.0595	1-1/2	1/2
222-0635	222-0635-R	52	.0635	1-11/16	11/16
222-0670	222-0670-R	51	.0670	1-11/16	11/16
222-0700	222-0700-R	50	.0700	1-11/16	11/16
222-0730	222-0730-R	49	.0730	1-11/16	11/16
222-0760	222-0760-R	48	.0760	1-11/16	11/16
222-0785	222-0785-R	47	.0785	1-3/4	3/4
222-0810	222-0810-R	46	.0810	1-3/4	3/4
222-0820	222-0820-R	45	.0820	1-3/4	3/4
222-0860	222-0860-R	44	.0860	1-3/4	3/4
222-0890	222-0890-R	43	.0890	1-3/4	3/4
222-0935	222-0935-R	42	.0935	1-3/4	3/4
222-0960	222-0960-R	41	.0960	1-13/16	13/16

(Cutting diameter sizes 40 to 21 are continued on the next page)

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Tool Series 222:!
Solid Straight Flute Drills, 140° Notched Point, Wire Sizes



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
222-0980	222-0980-R	40	.0980	1-13/16	13/16
222-0995	222-0995-R	39	.0995	1-13/16	13/16
222-1015	222-1015-R	38	.1015	1-13/16	13/16
222-1040	222-1040-R	37	.1040	1-13/16	13/16
222-1065	222-1065-R	36	.1065	1-13/16	13/16
222-1100	222-1100-R	35	.1100	1-7/8	7/8
222-1110	222-1110-R	34	.1110	1-7/8	7/8
222-1130	222-1130-R	33	.1130	1-7/8	7/8
222-1160	222-1160-R	32	.1160	1-7/8	7/8
222-1200	222-1200-R	31	.1200	1-7/8	7/8
222-1285	222-1285-R	30	.1285	1-15/16	15/16
222-1360	222-1360-R	29	.1360	1-15/16	15/16
222-1405	222-1405-R	28	.1405	1-15/16	15/16
222-1440	222-1440-R	27	.1440	2-1/16	1
222-1470	222-1470-R	26	.1470	2-1/16	1
222-1495	222-1495-R	25	.1495	2-1/16	1
222-1520	222-1520-R	24	.1520	2-1/16	1
222-1540	222-1540-R	23	.1540	2-1/16	1
222-1570	222-1570-R	22	.1570	2-1/8	1-1/16
222-1590	222-1590-R	21	.1590	2-1/8	1-1/16

(Cutting diameter sizes 20 to 1 are continued on the next page)

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Tool Series 222:!
Solid Straight Flute Drills, 140° Notched Point, Wire Sizes



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Overall Length	Flute Length
222-1610	222-1610-R	20	.1610	2-1/8	1-1/16
222-1660	222-1660-R	19	.1660	2-1/8	1-1/16
222-1695	222-1695-R	18	.1695	2-1/8	1-1/16
222-1730	222-1730-R	17	.1730	2-3/16	1-1/8
222-1770	222-1770-R	16	.1770	2-3/16	1-1/8
222-1800	222-1800-R	15	.1800	2-3/16	1-1/8
222-1820	222-1820-R	14	.1820	2-3/16	1-1/8
222-1850	222-1850-R	13	.1850	2-3/16	1-1/8
222-1890	222-1890-R	12	.1890	2-1/4	1-3/16
222-1910	222-1910-R	11	.1910	2-1/4	1-3/16
222-1935	222-1935-R	10	.1935	2-1/4	1-3/16
222-1960	222-1960-R	9	.1960	2-1/4	1-3/16
222-1990	222-1990-R	8	.1990	2-1/4	1-3/16
222-2010	222-2010-R	7	.2010	2-1/4	1-3/16
222-2040	222-2040-R	6	.2040	2-3/8	1-1/4
222-2055	222-2055-R	5	.2055	2-3/8	1-1/4
222-2090	222-2090-R	4	.2090	2-3/8	1-1/4
222-2130	222-2130-R	3	.2130	2-3/8	1-1/4
222-2210	222-2210-R	2	.2210	2-7/16	1-5/16
222-2280	222-2280-R	1	.2280	2-7/16	1-5/16

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