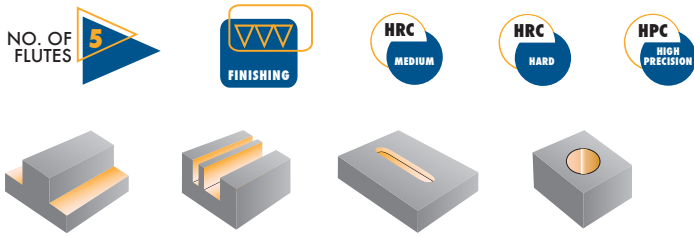
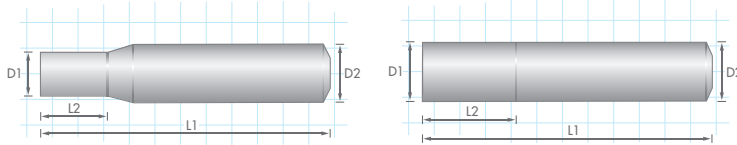


Tool Series 39I: HPC Finishing Carbide End Mills for Steels & High Temp. Alloys



| Tolerance: | |
|------------|----|
| D1: | h8 |
| D2: | h5 |



| Uncoated Tool Number | Coated Tool Number | D1 | D2 | L1 | L2 | Z |
|----------------------|--------------------|----|----|-----|----|---|
| 39I-5030 | 39I-5030-R | 3 | 6 | 50 | 10 | 5 |
| 39I-5040 | 39I-5040-R | 4 | 6 | 50 | 15 | 5 |
| 39I-5050 | 39I-5050-R | 5 | 6 | 50 | 20 | 5 |
| 39I-5060 | 39I-5060-R | 6 | 6 | 50 | 20 | 5 |
| 39I-5080 | 39I-5080-R | 8 | 8 | 63 | 25 | 5 |
| 39I-5100 | 39I-5100-R | 10 | 10 | 75 | 25 | 5 |
| 39I-5120 | 39I-5120-R | 12 | 12 | 75 | 30 | 5 |
| 39I-5140 | 39I-5140-R | 14 | 14 | 75 | 30 | 5 |
| 39I-5160 | 39I-5160-R | 16 | 16 | 89 | 35 | 5 |
| 39I-5180 | 39I-5180-R | 18 | 18 | 89 | 45 | 5 |
| 39I-5200 | 39I-5200-R | 20 | 20 | 100 | 45 | 5 |

