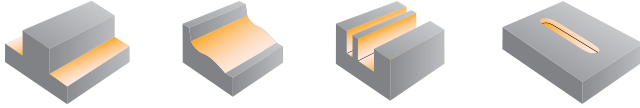


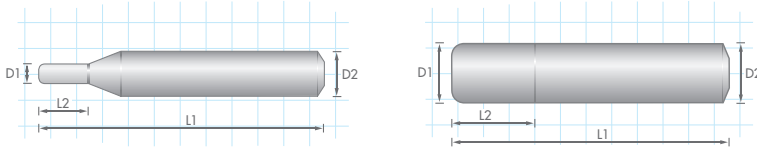
## Tool Series 402: HFC - High Feed Carbide End Mills for Steels & High Temp. Alloys

NO. OF FLUTES **4**

**ROUGHING** **SEMI FINISHING** **HRC MEDIUM** **HFC HIGH FEED** **RMS +** **PVD SPECIAL** **Z SPECIAL**



Tolerance:	
D1:	h8
D2:	h5



Uncoated Tool Number	Coated Tool Number	D1	D2	L1	L2	CR	Z
402-4030-02	402-4030-02-R	3	6	50	8	0.2	4
402-4040-02	402-4040-02-R	4	6	50	11	0.2	4
402-4040-05	402-4040-05-R	4	6	50	11	0.5	4
402-4050-02	402-4050-02-R	5	6	50	13	0.2	4
402-4050-05	402-4050-05-R	5	6	50	13	0.5	4
402-4060-02	402-4060-02-R	6	6	50	13	0.2	4
402-4060-05	402-4060-05-R	6	6	50	13	0.5	4
402-4080-02	402-4080-02-R	8	8	63	19	0.2	4
402-4080-05	402-4080-05-R	8	8	63	19	0.5	4
402-4100-02	402-4100-02-R	10	10	75	22	0.2	4
402-4100-05	402-4100-05-R	10	10	75	22	0.5	4
402-4100-10	402-4100-10-R	10	10	75	22	1	4
402-4120-02	402-4120-02-R	12	12	75	26	0.2	4
402-4120-05	402-4120-05-R	12	12	75	26	0.5	4
402-4120-10	402-4120-10-R	12	12	75	26	1	4
402-4140-02	402-4140-02-R	14	14	75	26	0.2	4
402-4140-05	402-4140-05-R	14	14	75	26	0.5	4
402-4140-10	402-4140-10-R	14	14	75	26	1	4
402-4160-02	402-4160-02-R	16	16	89	32	0.2	4
402-4160-05	402-4160-05-R	16	16	89	32	0.5	4
402-4160-10	402-4160-10-R	16	16	89	32	1	4
402-4200-02	402-4200-02-R	20	20	100	38	0.2	4
402-4200-05	402-4200-05-R	20	20	100	38	0.5	4
402-4200-10	402-4200-10-R	20	20	100	38	1	4

